

Setting time evaluation of injectable carbonate apatite cement using various sodium carboxymethylcellulose (Na CMC) concentration

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ABSTRACT

Introduction: The injectable calcium phosphate cement has the advantage to be used in the bone defect with the limited access which supports a minimally invasive surgical technique. These injectability properties of calcium phosphate cement can be modified by adding a sodium carboxymethylcellulose (Na CMC). The aim of this present study is to investigate the setting time of injectable bone cement based on CO₃Ap using various Na CMC concentration. **Methods:** Vaterite (a polymorph of CaCO₃) and Dicalcium Phosphate Anhydrous (DCPA) as powder phase mixed with 0.2 mol/L Na₂HPO₄ solution containing 1% polyethylene glycol (PEG) and various concentration of Na CMC as followed 0.5%, 1%, 1.5%, and 2%, respectively. Each concentration groups was consisting of 5 samples from total 20 samples. Powder and liquid phase was mixed with a spatula at a liquid to powder (L/P) ratio of 0.4. The setting time of CO₃Ap cement was evaluated according to the modification method standardized by ISO 1566 for dental zinc phosphate cement using a custom fabricated Vicat needle apparatus. The cement was maintained at 37°C and 100% relative humidity as a standard requirement. **Results:** The mean value of setting time cement was as followed 0.5% Na CMC 35:06 minutes, 1% Na CMC 38:48 minutes, 1.5% Na CMC 40:06 minutes, and 2% Na CMC 41:30 minutes. The result is statistically significant ($p < 0.05$) with the group of 0.5% Na CMC compared to others group. **Conclusion:** Increasing the concentration of Na CMC could prolong the setting time of CO₃Ap cement.

Keywords: Injectable carbonate apatite cement, setting time, sodium carboxymethylcellulose.

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INTRODUCTION

An inorganic phase of calcified tissue of tooth and bone are known as biological apatite [Ca₁₀(PO₄)₆(OH)₂].¹ However, apatite in tooth and

bone also consisted of carbonate ions (Ca)₁₀(PO₄, CO₃, HPO₄)₆(CO₃, OH)₂ in their formula which is similar to biological apatite, so-called carbonate apatite (CO₃Ap).² Calcium phosphate cement (CPC) based on the composition of the product can be

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divided into apatite and brushite forming cement.²

Bone cement formulations consist of vaterite (a polymorph of CaCO_3) and dicalcium phosphate anhydrous (DCPA) as powder phase mixed with sodium phosphate solution can fully transform to CO_3Ap in physiological conditions.^{3,4,5} Based on the previous study, this CO_3Ap cement with L/P ratio of 0.45 will set in 11 minutes.^{3,4,5} The powder formulation is 40 wt% of vaterite and 60 wt% of DCPA were required for the full formation of CO_3Ap .^{3,4,5}

Apatite cement can be used to repair bone defects such as alveolar bone defect and dental implant fixation.⁶ The injectable cement type was more favor in dentistry which used to reach a small and narrow bone defect. The addition of a gelling agent can increase the injectability of cement.⁷ One of the biocompatible gelling agents is a cellulose derivative. Sodium carboxymethylcellulose (Na CMC) is a gelling agent derivate cellulose which can increase injectability and washout resistance cement.⁸ Washout resistance is an important property of cement. Blood and body fluids can affect the cement settings time, in order to apply in the body, cement must have washout resistance properties.⁷ CPC with the addition of CMC may turn to have washout resistance within 2 minutes.⁹

Gelling agent derivatives cellulose can affect the cement set.⁷ CMC can increase hardening time to 60 minutes.⁹ The purpose of this present study is to investigate the setting time of injectable bone cement based on CO_3Ap using various Na CMC concentration.

METHODS

The research type was experimental in-vitro. Materials used in this research were injectable bone cement based on CO_3Ap samples made of vaterite and DCPA as powder phase with 40:60 powder ratio were mixed with 0.2 mol/L Na_2HPO_4 , 1% polyethylene glycol (PEG) and 0.5%, 1%, 1.5%, and 2% NaCMC, respectively, as a liquid phase with a ratio liquid to powder of 0.4 to obtain consistency of injectable cement paste. Each group with different Na CMC concentration has 5 samples. The setting time of CO_3Ap cement was evaluated according to the modification method standardized by ISO 1566 for dental zinc phosphate cement using a custom fabricated Vicat needle apparatus. The standard requires cement

maintained at 37°C and 100% relative humidity. The statistical analysis using one-way factorial ANOVA with Fisher's LSD method as a post hoc test was performed using KaleidaGraph 4.1 (Synergy® Software, PA, USA). The statistical significance level was set at $p < 0.05$.

RESULTS

Table 1 shows the setting time comparison between the various concentration of Na CMC. Setting time was became longer with increasing the concentration of Na CMC. The fastest setting time cement with the addition of 0.5% Na CMC was 35:06 minutes (in average) with a standard deviation of 0.027 minutes.

Figure 1 shows a statistically significant value with ($p < 0.05$) between group I and II, group I and III, group I and IV, groups II and III, group II and IV, and groups III and IV. The setting time of cement from the fastest to the slowest was in the order of group I < group II < group III < group IV.

DISCUSSION

Setting time values are influenced by cement reactivity, a particle size of powder, the presence of an additive, molecular weight and fluid concentration, and liquid to powder ratio.¹⁰ The material tested in this study was an injectable bone cement made by mixing a powder containing calcium phosphate and vaterite with a liquid containing Na_2HPO_4 (as an accelerator) with the addition of Na CMC to make the consistency of the injectable paste cement. The addition of Na CMC with various concentration aims to get the consistency of injectable paste and good washout resistance and has the fastest setting time.

In this study, the mean results setting time of injectable bone cement with 0.5% Na CMC 35:06 minutes, 1% Na CMC 38:48 minutes, 1.5% Na CMC 40:06 minutes, and 2% Na CMC 41:30 min. The value of setting time for each group of different samples can be caused by errors of stirring technique, material composition, and the effect of cleanliness of the equipment used.

Bone cement with 0.5% Na CMC addition of 35:06 minutes is the cement which has the fastest setting time. This can be due to the lowest amount of additive that is included compared to

Table 1. The setting time of injectable CO₃Ap cement mixed with 0.2 mol/L Na₂HPO₄, 1% polyethylene glycol (PEG) and Na CMC 0.5%, 1%, 1.5%, and 2%, respectively

No.	Setting time (minutes)			
	I (0.5% Na CMC)	II (1% Na CMC)	III (1.5% Na CMC)	IV (2% Na CMC)
1	34:00:00	39:00:00	40:30:00	41:00:00
2	35:00:00	38:00:00	40:00:00	41:30:00
3	35:30:00	39:00:00	40:00:00	42:00:00
4	35:30:00	39:30:00	40:00:00	41:30:00
5	35:30:00	38:30:00	40:00:00	41:30:00
Mean	35:06:00	38:48:00	40:06:00	41:30:00
Standard Deviation	0.027	0.024	0.009	0.017

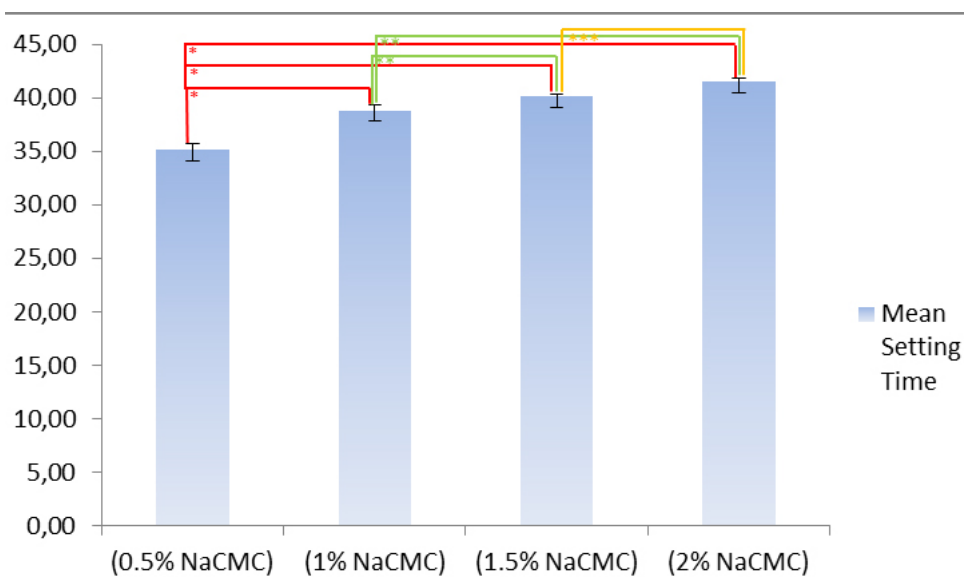


Figure 1. Setting time distribution in order of the fastest to the slowest setting period

other groups. The additives used in this study is Na CMC. According to a study conducted by Cherng et al. in 1997, carboxymethylcellulose is an additive which inhibits hydroxyapatite formation. CPCs, since the powder is mixed with the liquid that is the process of forming hydroxyapatite until the cement hardened. Cement containing carboxymethylcellulose during the process of hydroxyapatite formation, the cement changes to a washout resistance within 2 minutes, where the change to washout resistance occurs before the cement is hardened, thus raising the hardening time to 60 minutes. Setting time is also influenced by physical properties such as solubility, viscosity, and chain length of polymers such as Na CMC.¹¹

Setting time cement containing 0.5% Na CMC has a significant difference with 1% Na

CMC, 1.5% Na CMC and 2% Na CMC. Whereas the 1% group was significant compared to 1.5% and 2%, and 1.5% significant against 2%. This is consistent with the research of Mishra et al. in 2003 which stated that there is a significant difference in setting time value between 0.5%, 1%, and 2%. This can be caused by the addition of carboxymethylcellulose. Addition of more than 1% wt will cause microstructure unstable. The frequently used gelling agent concentration is 0.5-10%.¹¹

Setting time with the similar formulation in previous research by Cahyanto et al. in 2015 which found that the time setting of 11 minutes with vaterite and DCPA as powder phase mixed with a Na₂HPO₄ solution with liquid powder ratio of 0.45. In addition to the additives used in this

study, the particle size of DCPA powder also has an effect on this research. The larger particle size in this study led to longer time settings. This is due to the less surface area being reacted compared to the smaller particle size.

The solution used in this research is Na_2HPO_4 . Increasing of Na_2HPO_4 may accelerate the setting reaction or increase apatite formation due to increased PO_4^{3-} ions into the cement solution. Addition of PO_4^{3-} ions lead to increased hydroxyapatite supersaturation so that the formation of hydroxyapatite is accelerated, this results shorter the setting time of apatite cement.¹

The source of CaCO_3 in this study was obtained by the use of vaterite (one of the CaCO_3 polymorphs) as a powder. Vaterite has a higher solubility rate compared to other CaCO_3 polymorphs. This is because the size of the vaterite particle is smaller. Particle size is an important factor in the formation of apatite carbonate cement. Vaterite causes setting reactions and the formation of apatite more quickly so as to speed up setting time.^{3,4,5}

In Na_2HPO_4 solution added another polymer is PEG. The addition of polymers to cement tends to increase the setting time, due to the higher viscosity that blocks the diffusion of ions in the matrix.¹² Addition of PEG can also increase washout resistance.¹³ PEG can increase the washout resistance so as to extend the cement setting time.

The most appropriate time of injectable bone cement time for clinical application is containing 0.5% Na CMC with setting time 35 minutes. Cement with setting time 35 minutes can be used in clinical applications because the change to washout resistance in 2 minutes when applied to bone defects, the cement is not soluble in blood and body fluids.

Based on the setting time value in this study, it can be said that the addition of four kinds of Na CMC concentration gave a significant effect on the time setting of bone injectable bone, it can be seen from the difference of value of significant time setting between bone semen with the addition of four kinds of Na CMC. Based on the results of the research, the researchers suggest that it should be tried using other additives that can give good injectability cement paste as well

as significantly accelerate the material setting time to be used for clinical applications.

CONCLUSION

There was a difference of various NaCMC concentration to the mean setting time of injectable bone cement. Increasing the concentration of Na CMC could prolong the setting time of CO3Ap cement, from the fastest to the slowest setting time was in the order of $0.5\% < 1.0\% < 1.5\% < 2\%$ Na CMC.

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